

The World of Four Seasons Sunrooms

EASY ❄️ ELEGANT ☀️ HYBRID

THE FOUR SEASONS SUNROOM PRODUCT LINE



FOUR SEASONS
SUNROOMS & WINDOWS





*For Every Style &
Every Budget*



THE EASY LIVING, ELEGANT LIVING & HYBRID SUNROOM COLLECTIONS

Designed for Year-Round Living

The Best of Both Worlds

With Four Seasons Sunrooms you have the best of both worlds: The security of doing business with a leading international company, plus first class service through hundreds of local Four Seasons locations.

Exclusive CONSERVAGLASS SELECT™

Blocks heat in the summertime and retains warmth in the wintertime. Made with tempered safety glass, CONSERVAGLASS SELECT™ is four times stronger than the glass in your home's windows. CONSERVAGLASS SELECT™ is the best performing standard sunroom glass in the industry.

Widest Selection of Products

Four Seasons offers the widest selection of Sunrooms, Patio Rooms and Conservatories in the industry. Choose from Curved, Studio, Cathedral, or Victorian or Georgian conservatory designs in hundreds of standard sizes. Most designs are available in aluminum, vinyl-clad aluminum or wood interiors.

A Safe Investment

Your home is an investment that provides you with safety, security and enjoyment every day, and that is likely to grow in value over time. Because your Four Seasons home addition adds year-round living space, your new addition adds value to your home and is likely to grow in value just as your home does... year after year!

Lifetime Limited Warranty

Four Seasons Sunrooms CONSERVAGLASS SELECT™ is not only amazing in its performance, but is warranted to continue to perform well and not fail for a lifetime. CONSERVAGLASS SELECT™ is covered against any manufacturer's defect that obstructs your view through the glass for the lifetime of your Four Seasons Sunroom. This warranty covers not only the original purchaser, but anyone who owns your Four Seasons Sunroom in the future. This warranty provides for 100 percent glass material replacement for 20 YEARS from the time of completed installation and continues to protect you for the lifetime of your sunroom or conservatory.

Security

Being in business for over three decades is important when considering which product to invest in. Hundreds of thousands of satisfied customers just like you enjoy the security and pleasure of a Four Seasons Sunroom.

**Contact your local Four Seasons location
for a design consultant who will be happy to explain
and demonstrate the Four Seasons difference, or call**

1-800 FOUR-SEASONS

or visit

FourSeasonsSunrooms.com

EASY LIVING COLLECTION

You and your family can enjoy the sights and sounds of nature without the bugs or temperature swings ALL YEAR LONG. In a thunderstorm or snowstorm, you can stay warm and dry in your Four Seasons Sunroom while enjoying Mother Nature's spectacle!

The Easy Living Collection from Four Seasons is the affordable year-round alternative to outdoor seasonal living. By optimizing designs to make the most efficient use of the highest quality components, Four Seasons keeps costs down while maintaining top-of-the-line quality.

HYBRID SUNROOM COLLECTION

Where the world's finest sunroom meets the world's finest windows, it is the perfect marriage of classic design and state-of-the-art materials. Combining the strength and security of heavy-duty aluminum extrusions with the low maintenance and energy efficiency of high quality vinyl windows, the rooms in the Hybrid Sunroom Collection are as beautiful as they are energy-saving and functional.

ELEGANT LIVING COLLECTION

The distinctive solution for additional living space. With a multitude of designs to match every architectural style and application, these rooms are the beautiful solution to an ordinary addition. The difference Four Seasons can make to a single room is remarkable. The range of creative applications is endless... More livable living rooms... Dreamy, sun-drenched dining rooms... Brighter bedrooms... Bigger kitchens that become the heart of the home. Anything you can dream can be yours with Four Seasons Sunrooms.



SERIES 230

SOLID STRAIGHT ROOF SUN & SHADE ROOMS

The Alternative to Ordinary...

Add beautiful space simply and easily. With high-performance **CONSERVAGLASS SELECT™** and an energy-efficient, insulated roof system, you'll be relaxing in year-round comfort sooner than you have ever imagined. Pre-finished exteriors and interiors eliminate the mess, time and expense of ordinary construction. The conventional look of this room complements any architectural home style, but the view from inside is anything but conventional... it's extraordinary! You'll revel in panoramic views of your landscape in all Four Seasons. Enjoy countless hours creating lasting memories with family and friends in this beautiful, energy-efficient room. Delight in the knowledge that you made a wise investment in your home and reclaim your outdoor living space as **year-round Four Seasons living space!**

Easy Living





SERIES 230

SOLID CATHEDRAL ROOF SUN & SHADE ROOMS

Comfortable Cathedral Ceiling...

Create breathtaking space without breaking the budget! Four Seasons' Cathedral Rooms offer the soaring space of a cathedral ceiling with the same energy-efficient features as the Straight Eave Series 230 Sun and Shade Rooms. Sure to become the most lived-in room of your home, your Series 230 Cathedral Room is your retreat from the everyday and a sound investment for your future. An all-CONSERVAGLASS SELECT™ front peaked wall lets in more light and greater views while creating a more spacious feel with expanded sightlines to the landscape beyond. Vaulted ceilings in the Series 230 Cathedral Room deliver an open and airy sensation far beyond the actual space it occupies. This is a room that offers an unbroken panorama to your world while keeping you safe and sound inside. **You'll feel like a king in your castle** when you enter your lofty new Four Seasons Series 230 Cathedral Room.

Easy Living







SYSTEM 9 Wood Interior GLASS STRAIGHT ROOF SUN & STARS ROOMS

Contemporary Timber Frame...

Engineered timbers with real oak or pine give this contemporary styled home addition a warm, natural ambiance. The expansive glass roof of our System 9 Home Addition captures the sun and stars for your enjoyment. This room is the epitome of the contemporary glass home addition. A maintenance-free exterior aluminum glazing system isolates the glass from structural and beautiful interior laminated wood beams for years of carefree living. Create an inviting setting that lends a special feeling for you to enjoy nature's bounty during all four seasons.

Elegant Living



LEGEND

BASE WALL

12
3 PITCH

WSLT
3BW
6'-6 3/8"
1.99 M

WSLT
6BW
7'-4 3/8"
2.24 M

WSLT
10BW
8'-2"
2.48 M

WSLT
13BW
8'-11 3/4"
2.73 M

WSLT
3GG
8'-1 5/8"
2.48 M

WSLT
6GG
8'-11 5/8"
2.73 M

WSLT
10GG
9'-9 1/4"
2.98 M

WSLT
13GG
10'-7"
3.23 M

3'-5 7/8"
1.06 M

6'-9 3/4"
2.07 M

10'-0 1/2"
3.06 M

13'-3 5/8"
4.05 M

3'-5 7/8"
1.06 M

6'-9 3/4"
2.07 M

10'-0 1/2"
3.06 M

13'-3 5/8"
4.05 M

LENGTHS 36" BAYS

Number of Bays	NO Gable Ends	ONE Gable End	TWO Gable Ends
3	9'-8 5/8"	9'-10 1/8"	9'-11 5/8"
4	12'-10 3/8"	12'-11 7/8"	13'-1 3/8"
5	16'-0 1/8"	16'-1 5/8"	16'-3 1/8"
6	19'-1 7/8"	19'-3 3/8"	19'-4 7/8"
Additional Bays	36 3/4"	(3'-3/4")	

ELEGANT LIVING COLLECTION

OUTSTANDING FEATURES & BENEFITS

Four Seasons Single Swing and French Doors are available in both All-Aluminum and Wood-Clad Models for exceptional design versatility. Both doors are designed to offer superior strength and durability for long life and trouble-free performance. Your safety and security are the foremost considerations in the construction of these doors.

Wood-Clad French In-swing or Out-swing Doors lend an air of elegance and maximum access.

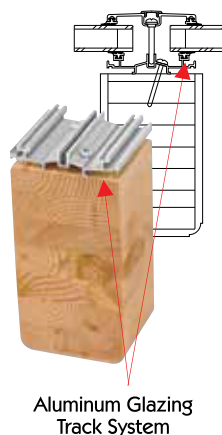
The interior of our doors has the warmth of wood that can be finished to match any room design. The exterior has maintenance-free aluminum cladding to protect the wood from weather extremes.

Features and Benefits

- ◆ In-Swing or Out-Swing.
- ◆ Bronze or White exterior finish.
- ◆ Also available in all-aluminum design.
- ◆ Polished Brass Hardware (Antique Brass Optional).
- ◆ Optional Grills and Florentine Glass Etching.
- ◆ Multi-Point Locking System on Wood Out-Swing French Doors for Exceptional Strength and Security.
- ◆ High Strength Deadbolt on In-Swing French Doors for Supreme Security.



① **Single Swing Doors** have full view glass inserts to maximize your view.



Aluminum Glazing Track System

● Laminated Northern White Pine Wood Beams

- ◆ Interior Structural Engineered Wood Beams.
- ◆ Slow Growth Northern White Pine for stability and exceptional strength.
- ◆ No unsightly glue lines.
- ◆ Interior Aluminum Glazing Track System Isolates Glazing System from the interior structural beams. Prevents leaking and water stains.
- ◆ Can be finished to accommodate any decor.

ELEGANT LIVING CASEMENT & AWNING WINDOWS

Elegant Living

Comfortable and smooth-operating crank handles and dual lever locks for superior security and weather-tightness.

Wood-Clad
Casement Windows

Safety Locks

Hand Cranks

Awning Windows

- ◆ Available in all-aluminum or with interior wood trim.
- ◆ Also available in sliding window style. (See features and benefits of Sliding Windows in Easy Living section.)



Optional Colonial and Florentine Etched Glass is available on Transoms, Swing and French Doors.



FOUR SEASONS COMMERCIAL DIVISION

STUNNING COMMERCIAL DESIGNS

On the Cutting Edge...

Four Seasons Sunrooms & Windows, North America's Premier Manufacturer, an industry leader in the architect-specified glass enclosure business, offers spectacular ways to conveniently, efficiently and quickly add dramatic new space and light to any building.

Add stunning new space and increase your bottom line with the most energy-efficient glass buildings available anywhere! From standard glass building additions, connecting walkways and corporate lunchrooms to custom high-end sunroom or conservatory additions, nobody does it better than Four Seasons.

CONSERVAGLASS SELECT™ Climate Controlling Glass

The single most important factor in Four Seasons' dominance of the residential and commercial addition business, aside from the sheer comprehensive variety of its sunroom, conservatory and enclosure designs, is its industry-leading, patented multi-coat glazing system. **CONSERVAGLASS SELECT™ with Stay-Clean Technology** is simply the best performing glazing available for a building addition of glass. Using a combination of twelve different microscopically thin layers of exotic metals and compounds, including Silicon, Titanium, Zinc and Silver, **CONSERVAGLASS SELECT™** lets the beneficial natural light of the sun in, while helping to keep the oppressive heat and damaging UV light out. No other sunroom or skylight manufacturer has a product that performs as well. Covered by patents 5,834,103 and 5,302,449, this truly amazing glass product reduces the relative heat gain, glare and UV damage to levels competitors' products can't achieve with regular low-e glazings.

Four Seasons **CONSERVAGLASS SELECT™** makes building additions that can be kept warm and comfortable in winter and cool and fresh in summer. On a typical 89-degree sunny day outdoors, a room glazed with normal insulated glass would be 90 degrees inside, while a room with Four Seasons **CONSERVAGLASS SELECT™** would be only 83 degrees.* A Four Seasons addition or skylight can increase revenues by reducing daytime lighting needs, creating a more inviting building, and reducing heating and cooling expenses versus other standard glazings.

Product Presentation

Founded in 1975, Four Seasons Sunrooms & Windows is the industry leader and innovator in the sunroom business. With over 300 locations in over 30 countries, its unique system ensures complete commitment and quality control. Far surpassing all others in product development, local availability and customer satisfaction, Four Seasons consistently develops and sustains the state-of-the-art in sunroom materials, processes and performance. Four Seasons is the company that others try to imitate, but can never duplicate.

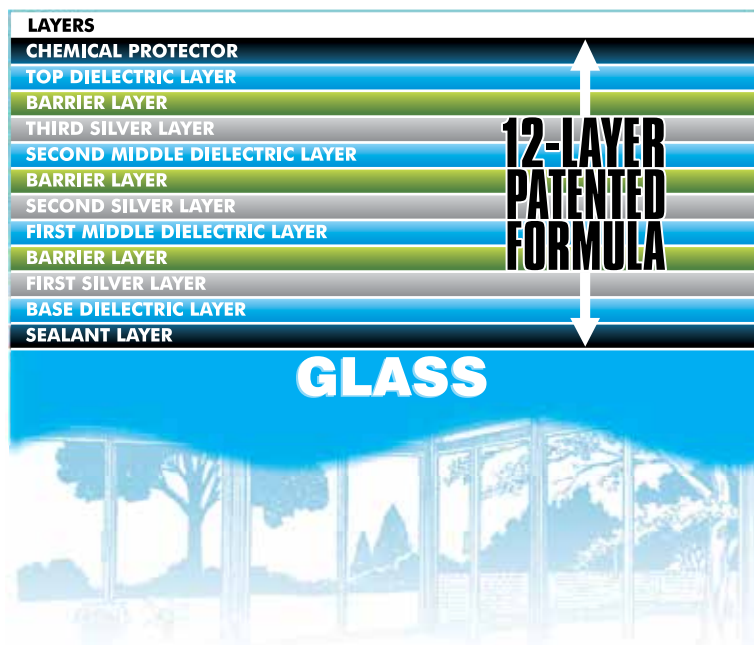
Features

Four Seasons produces an extensive line of products in aluminum, vinyl-clad aluminum and laminated wood construction with a maintenance-free aluminum exterior. Project management teams ensure complete project coordination and quality control from start to finish. Price quotes, drawings, complete engineering (including connections), factory pre-assembly and customizing ensure structural integrity, on-time delivery, and on-budget completion of each project. Call us today for a quote on your next project – 1-800 FOUR SEASONS

Commercial



*Standard Summer ASHRAE conditions: 89° Fahrenheit outdoors, 75° Fahrenheit indoors and 248 BRU/Hr/Sq. Ft solar intensity.



Your Sunroom Glass' Performance is the Foundation of Your Sunroom Satisfaction

Four Seasons' CONSERVAGLASS SELECT™ was designed specifically for the extreme demands of a room built entirely of glass utilizing the most advanced glazing technology available.

The real story behind CONSERVAGLASS SELECT™, and what makes it so special, is its exclusive, patented, multi-coating. This extraordinary process uses multiple microscopic coatings of exotic metals and compounds to let beneficial natural light into the room, while blocking the sun's oppressive solar energy and reducing the effects of damaging UV rays. This helps to keep you cooler in the summer. This remarkable glass also reflects interior heat back into the room, helping to keep you warmer in winter as well – a true Four Season room!

Unique Glass for Each Season – Keeping You Warmer in Winter and Cooler in Summer

Your sunroom has two distinct surface orientations: the walls, or vertical glass, and the roof, or sloped glass. To help keep your sunroom cooler in summer and warmer in winter, Four Seasons exclusive CONSERVAGLASS SELECT™ has a special glass designed specifically for the demands placed on each surface: vertical (walls) and sloped (roofs).

Roof Glass Blocks Summer Heat

During summer months, the sun is high in the sky and directs its energy directly toward the roof of your sunroom. Ordinary clear glass does little to block the sun's energy and will quickly overheat your sunroom. To combat this, Four Seasons' exclusive CONSERVAGLASS SELECT™ for roof applications includes a spectrally selective coating inside the insulated glass panel to block much of the sun's energy while still allowing visibility through the glass. This high performance glass coating enables you to condition the air in your sunroom and enjoy it during the summer months.



Wall Glass Supplements Winter Warmth

During the colder winter months, the sun is low in the sky and directs its energy toward the walls of your sunroom. Ordinary clear glass in your walls allows solar energy in, but also allows that same energy to flow right out again. Four Seasons exclusive CONSERVAGLASS SELECT™ for wall applications allows solar energy into your room to reduce your heating requirements and helps keep it there by reflecting heat back into the room. Four Seasons' CONSERVAGLASS SELECT™ helps enable your room to be heated even during the coldest winter days for your everyday enjoyment.



Insist on a glass demonstration from any vendor trying to sell you a glass room addition. Four Seasons is confident you'll see the superiority of **only available from Four Seasons.**

FOUR SEASONS EXCLUSIVE CONSERVAGLASS SELECT™

VALUE ADDED FEATURES

Stay-Clean Technology Helps Keep Glass Cleaner

Four Seasons' CONSERVAGLASS SELECT™ goes through an extra manufacturing process to permanently bond an exterior finish to the glass to make it stay cleaner longer than competitors' glazings.

Called Stay-Clean Technology, this exterior finish makes the glass both super smooth (hydrophilic) to reduce the accumulation of dust and dirt on the glass, at the same time as it harnesses the power of the sun to help loosen dirt so water can rinse it away.

Stay-Clean Technology uses the sun's UV rays to keep CONSERVAGLASS SELECT™ cleaner longer and reduce your maintenance chores. It's the newest reason under the sun why Four Seasons CONSERVAGLASS SELECT™ is better than any other sunroom glazing.

- ☀ Repels/Sheets water away = Reduces droplet dust outlines
- ☀ "Sheeting" Action carries dirt away with it = Glass stays cleaner longer
- ☀ Resists Marking and Staining = Easier occasional cleaning
- ☀ Dries Faster = Less Dust is attracted to surface
- ☀ Photocatalytic = U.V. rays break down and loosen dirt
- ☀ Works even on cloudy days
- ☀ Glass cleans easier



*Superior Glass Deserves
Superior Protection*

The Ultimate in Protection!

All Four Seasons CONSERVAGLASS SELECT™ comes standard with a temporary protective plastic masking to ensure that your room is clean and beautiful at the end of the installation.

- ☀ Protection During Packaging and Handling at the Factory
- ☀ Protection During Shipment
- ☀ Protection from Materials of Other Trades' Workers at Your Site



The Best Value By Far!

Four Seasons is the only company that offers CONSERVAGLASS SELECT™ with Stay-Clean Technology. Others may say they can provide a high performance glass, but it will be at a significant up-charge, increased lead time and will not offer all the benefits CONSERVAGLASS SELECT™ offers.

Dare to Compare!

Our competitors claim you don't need to be concerned about these things because they can't match the performance of CONSERVAGLASS SELECT™.

Transferable Lifetime Limited Warranty... The Best In The Industry!

Four Seasons Sunrooms' CONSERVAGLASS SELECT™ is not only amazing in its performance, but is warranted to continue to perform well for a lifetime. CONSERVAGLASS SELECT™ is covered against any manufacturer's defect for the lifetime of your Four Seasons Sunroom. This warranty covers not only the original purchaser, but is even transferable to future homeowners, ensuring your Four Seasons Sunroom maintains its value, even if you move.

**Be sure to ask for a demonstration
in your home or in our showroom.
We'll be happy to show you the
dramatic difference.**





CONSTRUCTION

The performance of Four Seasons' **CONSERVAGLASS SELECT™** is protected by the use of state-of-the-art materials and construction techniques. To ensure your security and peace of mind, **CONSERVAGLASS SELECT™** excels in all the categories important to you, including strength, safety and longevity.

Strength and Safety

Tempered for Your Peace of Mind

CONSERVAGLASS SELECT™ is made with tempered safety glass which is four times stronger than regular window glass to ensure its strength and your safety and security.



Long Life and Energy Efficiency

Stainless Steel Glass Spacers Ensure Trouble-Free Performance

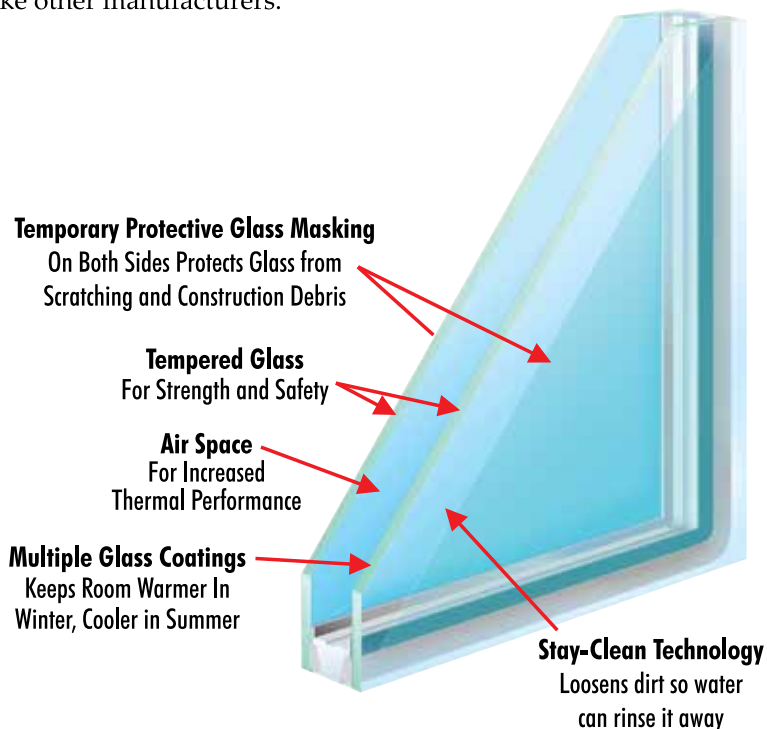
Many insulated glass manufacturers use inexpensive, conductive aluminum as their standard spacer material between the lites of glass. This spacer can be cold and prone to condensation. Four Seasons uses a much stronger and thermally stable Stainless Steel edge spacer for the enduring strength of the glass and your comfort and safety. Then, to maximize its benefits, the stainless steel spacer is manufactured into a continuous, extra-strong frame rather than using failure-prone corner keys like other manufacturers.

Dual Seal Silicone for Double Protection

PIB + Silicone = Extra Long Life

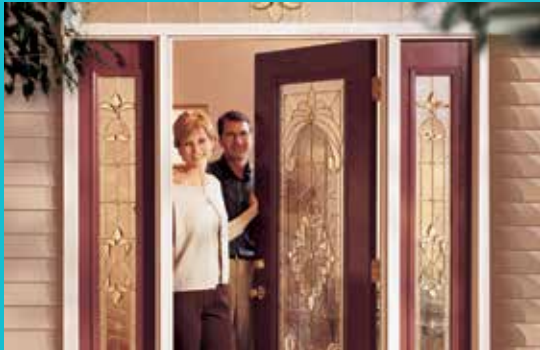
For your protection and to ensure years of trouble-free performance, Four Seasons uses, not one, but two, seal systems to create its insulated glass unit. The glass and stainless steel spacer are bonded first with Polyisobutylene (PIB) as the primary seal and then, for added protection, a second layer of silicone for strength.

To ensure trouble-free energy efficiency for a lifetime, **CONSERVAGLASS SELECT™** does not use leak-prone injection holes like other manufacturer's, but is assembled in a "clean room", just like other high-tech equipment such as computers.



OTHER FOUR SEASONS PRODUCTS

A BROAD SELECTION FOR YOUR SATISFACTION



Four Seasons offers discriminating consumers like you the choices you need to satisfy your design

expectations and aspirations. With an array of products including Energy-Saving Windows and Doors, and Entry and Security Doors, and the widest selection of Sunrooms, Patio Rooms and Conservatories, we offer home products in hundreds of standard sizes and configurations to match your taste and meet your budget. In addition, all Four Seasons Sunrooms and Energy-Saving Windows are available with **CONSERVAGLASS SELECT™**, the most advanced glazing ever designed exclusively for the demands of year-round glass room additions and your specific location's climate.

Other Products

Energy-Saving Windows & Doors

Four Seasons Energy-Saving Windows and Doors are as much a reflection of the people who buy them as they are a testament to unsurpassed engineering. These windows and doors set the industry benchmark for energy efficiency, beauty, technology, innovation, quality and reliability with dozens of standard features others offer as expensive options and unique glass recipes for your specific location's climate. Your independently owned and operated Four Seasons dealer or franchise is a highly qualified professional who can answer all your questions and help you improve your home with style and elegance in mind.

Our Energy-Saving Windows & Doors utilize energy-efficient glass formulas designed to meet the specific performance needs of your climate.

Entry Doors

Four Seasons crafts each of its beautiful entry doors one at a time. We are proud to offer a Lifetime & Beyond Limited Warranty on all Four Seasons Entry Doors. Our exclusive transferable warranty gives peace-of-mind protection against warping, delamination and twisting of the door slab for as long as you own the door and beyond. Four Seasons Entry Systems will add an element of beauty which will be enjoyed by you, as well as every visitor who comes to your door. Lovely stains and painted finishes will highlight the myriad of decorative glass and unique hardware options. Your new front door will add charm, curb appeal and value to your home.

Security Doors

Four Seasons' steel Security Storm Doors are the discriminating homeowner's answer to elegant security with exception beauty and durability. Designed with your safety and satisfaction in mind, Four Seasons has created dozens of unique and elegant designs to suit your unique style and your home without sacrificing your safety or the door's durability.

Home Products for Every Style and Every Budget

Be sure to visit our website to find out more about the array for home products offered by Four Seasons.

www.FourSeasonsSunrooms.com

www.SunroomsandWindows.com

More Reasons for Four Seasons

Call the **location listed below** and see how soon you can be enjoying **Outdoor Living...Indoors!**



FOUR SEASONS
SUNROOMS & WINDOWS

1-800 FOUR SEASONS

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Over 300 Locations Worldwide